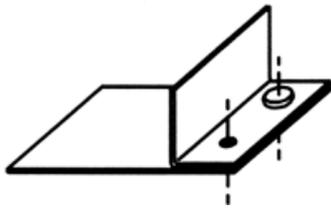
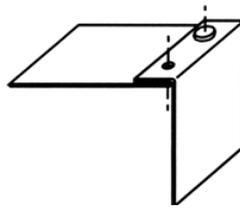


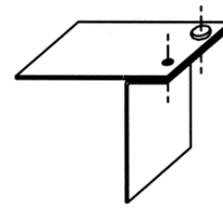
Typische Clinchverbindungen



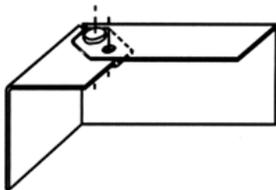
L-Schenkel mit Blechlage



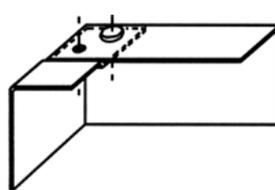
Blechlage innen
mit L-Schenkel



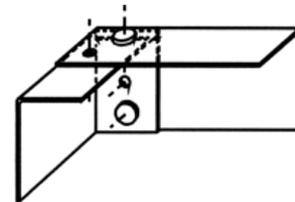
Blechlage außen
mit L-Schenkel



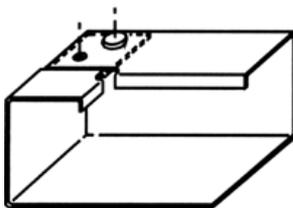
Eckverbindung diagonal
mit Überlappung 1



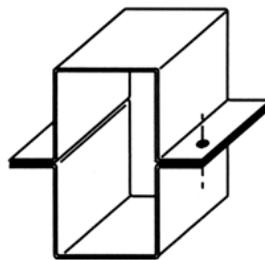
Eckverbindung diagonal
mit Überlappung 2



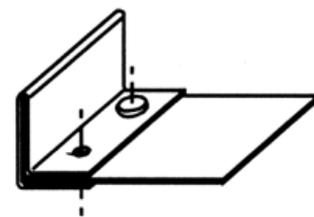
Eckverbindung diagonal
mit Schenkelüberlappung



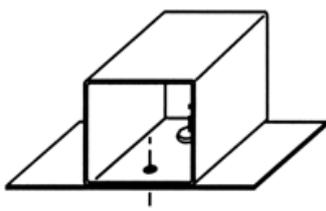
Eckverbindung diagonal
mit Innenkantung



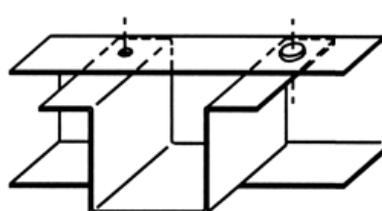
Doppelhutprofilverbindung



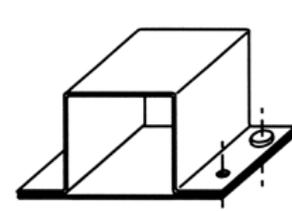
Sandwichverbindung mit
innenliegender Blechlage



Viereckrohr mit Blechlage

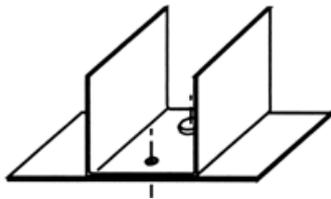


Hutprofil in U-Profil mit
Flanschverbindungen

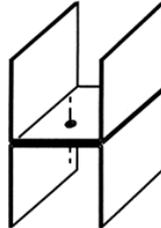


Hutprofil auf Blechlage
Flanschverbindungen

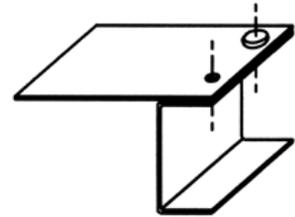
Typische Clinchverbindungen (Seite 2)



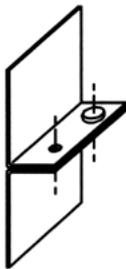
U-Profil auf Blechlage
mit Stegverbindung



U-Profil mit U-Profil
mit Stegverbindung



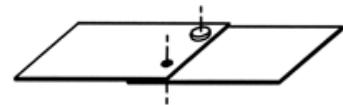
Blechlage mit U-Profil
mit Stegverbindung



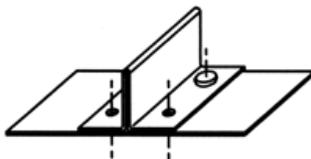
L-Profil mit L-Profil
mit Flanschverbindung



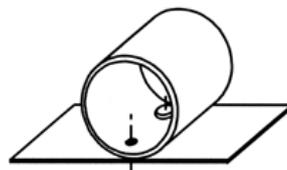
U-Profil mit U-Profil
mit Flanschverbindung



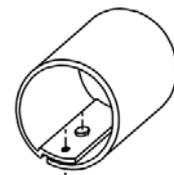
Überlappte Blechlage



T-Profil mit Blechlage
mit Flanschverbindung

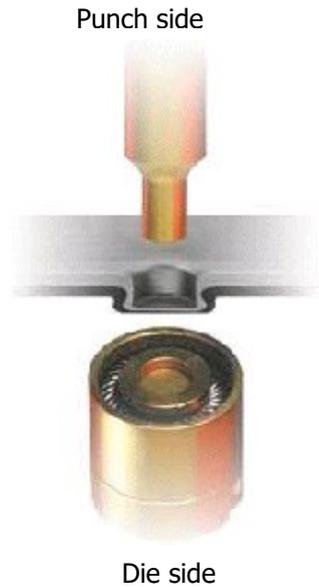


Rundrohr mit Blechlage



Überlappte Rundrohr-
verbindung

Customer adress, Contact, Tel.-No.



product / material specification

description of application :

Parts per month : scheduled SOP:

Desired strength: sheer: N, peel: N

Joint geometry: round rectangular..... oval..... multi-joint.....

Joint size: **3,0 3,8 4,6 5,5 6,4 7,6** best possible:

Material **die side** (Code?):

thickness: mm; coating (type, thickness):

surface: dry , oiled , painted , single side..... Double sided

possibly middle layer: material thickness coating

Material **punch side** (Code?):

thickness: mm; coating (type, thickness):

surface: dry , oiled , painted , single side..... Double sided

additional Informationen / Sketches / drawing => please enclosure